



# Job Opening

## HMS Manufacturing

### 1. Maintenance Technician- 6:30pm-7am

Summary: As a Maintenance Technician you will perform daily checks on plastic injection molding machines and other production equipment to prevent malfunctions and reduce machine downtime.

Major Responsibilities:

- Performs PM's, basic repairs, inspections, adjusts and/or replaces worn parts, and documents work performed.
- Performs inventory of supplies used by maintenance department.
- Inspects and maintains electrical, mechanical, pneumatic, hydraulic components and maintains equipment safety features.
- Performs other plant PM or repairs to include lighting and auxiliary equipment.
- Maintains 5s cleanliness standards.
- Utilizes safety equipment as appropriate for the work being performed.
- Performs other related duties as required and assigned.

Skills Required:

- Must have at least 5 years of maintenance experience in the manufacturing industry. Injection molding experience preferred but not required.
- Ability to read blueprints, electrical diagrams, and hydraulic schematics.
- Good verbal and written communication skills with excellent time management skills.
- Strong working knowledge of various mathematical concepts including fractions, ratios, and proportions.
- Demonstrated ability to work independently with minimal supervision.
- Ability to lift and/or move up to 50 pounds.
- Ability to sit, bend and stand for long periods of time and move about the facility for extended periods of time.





# Job Opening

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### 1. Process Technician- 6:30pm-7am

**Job Summary:** The Process Engineer is responsible for developing, maintaining, and improving all injection molding processes. The Process Engineer will also work side by side with the automation & manufacturing teams to improve production times and look for cost saving opportunities. This is a safety sensitive position.

**Major Responsibilities:**

- Identify potential sources for error and quality issues in the mold process and suggest solutions and document process parameters.
- Support the creation, distribution, and storage of work instructions.
- Review and give feedback on potential new materials and how they could be integrated into production.
- Validate new mold runs and document potential issues.
- Use LEAN principles to develop solutions utilizing robotics technology, engineering design, build end of arm tooling, and lead the development of secondary fixtures, assembly aids, and other installation tools.
- Lead R&D activities for new processes, materials, and decorating techniques and propose and execute cost reductions and process improvements.
- Assist in developing floor and equipment plans for manufacturing operations.
- Assist in training of technicians, diagnosing machine issues, and the approval process on part quality.

**Skills Required:**

- Bachelor's degree in Plastics Engineering or related field.
- At least 3 years of manufacturing experience working with injection molding tool design and processes, scientific molding, RJG, or other process specialties.
- Proficient with MS Office Suites.
- Excellent communication and negotiation skills.
- Must be able to lift 50 lbs, stand, and move about the facility for extended periods of time.

